

**AUTROL®**

**HART**  
COMMUNICATION PROTOCOL



**CE**

**Ex**

**FM APPROVED**

**CSA®**

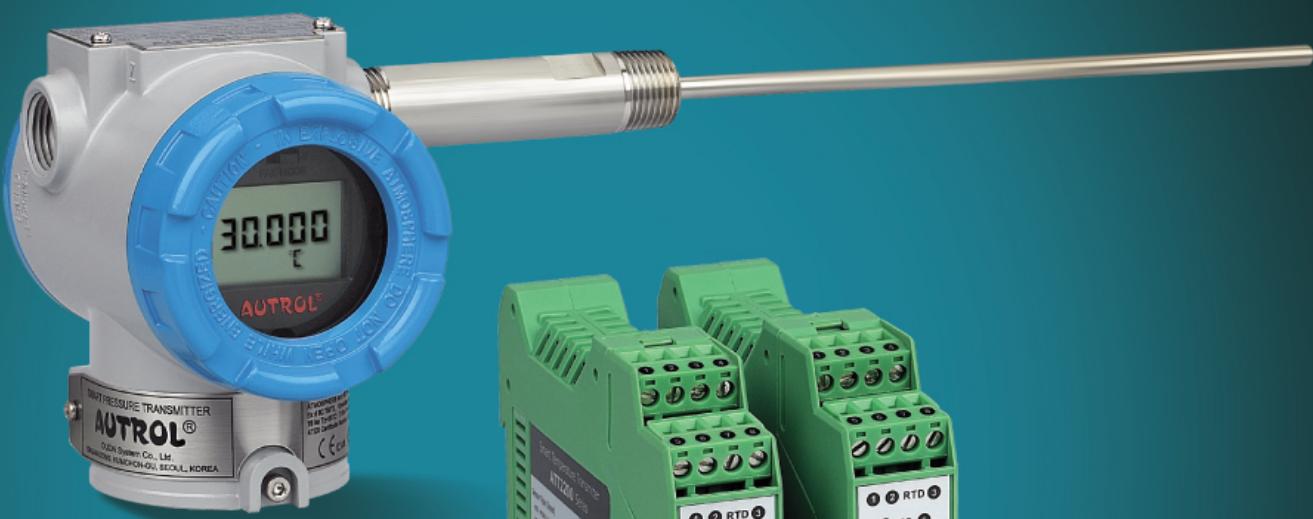
**PG**

**Kepic**

GOST-R mark

**NP**  
NATIONAL PROJECT

# Smart Temperature Transmitter



ATT 2100



ATT 2200

MODEL  
**ATT 2100/2200**

## Smart Temperature Transmitter

# ATT 2100/2200



## Function

- Flexible Sensor input : RTD, T/C, mV, Ohm
- Various output: 4 ~20mA(Analog), Digital Signals
- Automatic Compensation by Linearization table in which user can modify the various necessary values
- Automatic Compensation of Ambient Temperature
- Setting Various Parameters : Zero/Span, Unit, Fail-mode, Trim, etc.
- Self Diagnostic Function : Sensor, A/D Converter, Memory, Power, etc.
- Digital Communication with HART protocol
- Flameproof Approval and Intrinsic Safety Approval: KOSHA, KTL, ATEX, FM(ATT 2100), GOST

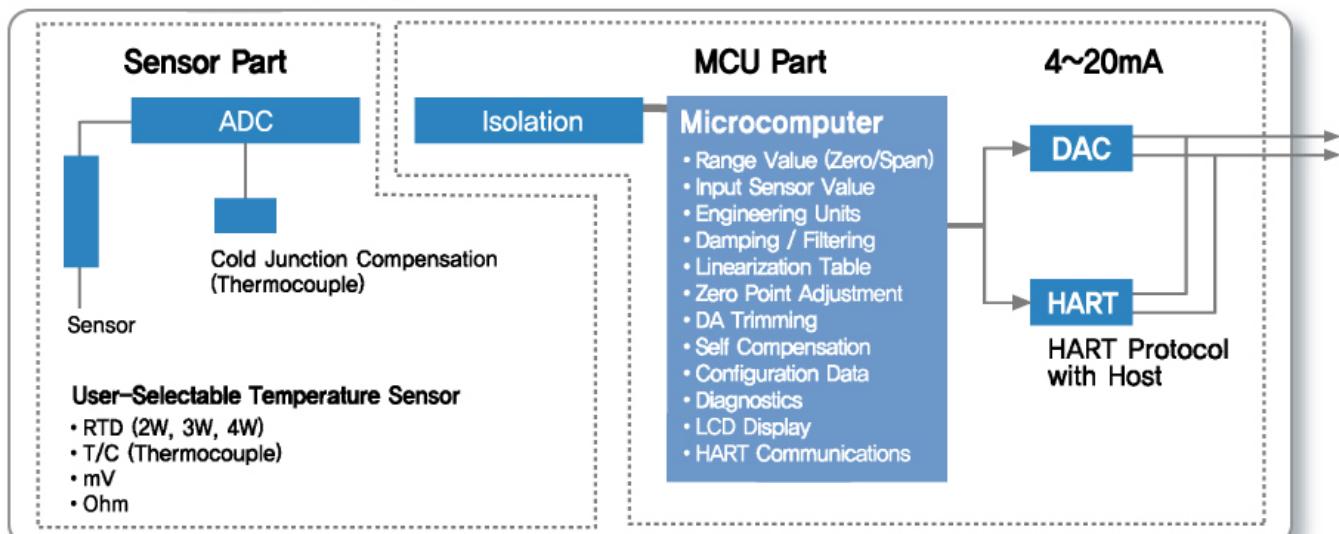
## Description of Product

The AURTOL Smart Temperature Transmitter is a microprocessor-based high performance transmitter, which has flexible sensor input and output, automatic compensation of ambient temperature and process parameters, configuration of various parameters, communication with HART protocol. All Data of Sensor (Tag No., type, range etc.) is to be input, modified and stored in EEPROM.

## Features

- Superior Performance
  - Excellent Accuracy
  - Long-Term Stability
- Flexibility
  - Selection of various T/C, RTD, mV, Ohm
  - Data Configuration with HART configurator
- Reliability
  - Automatic Compensation : Linearization of sensor input, Ambient temperature compensation
  - Continuous Self Diagnostic
  - Fail-mode Process function
  - EEPROM Write Protection
  - I/O Isolation : Grounded Thermocouple
  - CE EMC Conformity Standards (EN50081-2,EN50082-2)

## Functional Block Diagram



\* Subject to change without notice

## Transmitter Description

### Electronics Module

The Electronics module consists of a circuit board sealed in an enclosure.

There are a MCU module, a power module, an analog module, a LCD module (for ATT2100) and a terminal module in a transmitter.

The analog module digitize signal From the sensor.

The MCU module acquires the digital value from the analog module and apply correction coefficients selected from EEPROM.

The output section of the power module converts the digital signal to a 4~20 mA output.

The MCU module communicates with the HART-based Configurator or Control Systems such as DCS.

The Power module have a DC-to-DC Power conversion circuit and an Input/output isolation circuit.

An optional LCD module plugs into the MCU module and displays the digital output in user-configured unit.

### Configuration Data Storage

The transmitters store configuration data in nonvolatile EEPROM in their electronics modules.

This data is retained in the transmitter when power is interrupted, so the transmitters are functional immediately upon power-up.

### Sensor Inputs

The model ATT2100 and ATT 2200 are compatible with a variety of temperature sensors, including 2W, 3W and 4Wire RTDs, thermocouples, and other resistance and millivolt inputs (see table 1 ).

The sensor part module converts the temperature sensor into the digital value. The MCU module calculates the process temperature value based on the digital value.

The sensor type and configuration are software-selectable using the Hand-Held terminal and PC configurator.

The sensor modules include the following features

- The software of the transmitter compensates for the thermal effects, improving performance.
- Precise input compensation during operation is achieved with temperature and voltage or resistance correction coefficients that are characterized over the range of temperature sensor and stored in the EEPROM memory.
- Input sensor type
  - RTD (Pt-100 ohm) : 2W, 3W, 4Wire
  - Thermocouple : B, E, J, K, N, R, S, T type
  - mV : -10 ~ 75mV
  - Ohm : 0 ~ 430 Ω

### Basic Setup

AUTROL Temperature Transmitter can be easily configured from any host that support the HART protocol. Configuration consists of setting the following transmitter operational parameters.

- Sensor Type
- Number of sensor input wires
- 4 and 20mA Points (Zero/Span)
- Engineering Units
- Damping Time
- Tag : 8 alphanumeric characters
- Descriptor : 16 characters
- Message : 32 characters
- Date : day / month / year

### Calibration and Trimming

- Lower/Upper Range (zero/span)
- Sensor Linearization
- Zero Point Adjustment
- DAC Output Trimming
- Self-Compensation

### Self-Diagnosis and Others

- CPU & Analog Module Fault Detection
- Communication Error
- Fail-mode Handling
- LCD Indication (for ATT 2100)

## ATT2100 Transmitter Field Wiring and Sensor Wiring Diagrams

| 2-Wire RTD and Ohms | 3-Wire RTD and Ohms | 4-Wire RTD and Ohms | Thermocouples and millivolts |
|---------------------|---------------------|---------------------|------------------------------|



## Smart Temperature Transmitter

# ATT2100/2200

### Performance Specifications

#### Reference Accuracy

(Refer to Table 1)

#### Stability

RTDs.

$\pm 0.12\%$  of Reading or  $0.15^\circ\text{C}$ , whichever is greater, for 24 months

#### Thermocouples

$\pm 0.12\%$  of Reading or  $0.15^\circ\text{C}$ , whichever is greater, for 12 months

#### Repeatability

$\pm 0.05\%$  of span

#### Ambient Temperature Effect

(per  $1^\circ\text{C}$  change in ambient temperature.)

| Sensor Type              | Digital Accuracy   | D/A effect        |
|--------------------------|--|-------------------|
| <b>2W, 3W, 4Wire RTD</b> |  |                   |
| Pt 100(a=0.00385)        | 0.003°C  | 0.002%<br>of Span |
| Pt 100(a=0.003916)       |  |                   |
| <b>Thermocouple</b>      |  |                   |
| NIST Type B              | 0.046°C  | 0.002%<br>of Span |
| NIST Type E, J, K, N     | 0.005°C+0.00054%<br>of reading   |                   |
| NIST Type R, S, T        | 0.015°C If reading<br>$\geq 200^\circ\text{C}$<br>0.021°C – 0.0032%<br>of reading if not |                   |

#### Power Supply Effect

Less than  $\pm 0.005\%$  of Span per Volt

#### Update Time and Turn-On Time

Update Time : 0.5 seconds

Turn-On Time : 5 seconds

#### Failure Mode

The value to which the transmitter drives its output in failure is as follows

Fail High: Current  $\geq 21.1\text{ mA}$

Fail Low : Current  $\leq 3.78\text{ mA}$

### Function Specifications

#### Range and Sensor Limits

(Refer to Table 1)

#### Zero and Span Adjustment Limits

- Zero and span values can be set anywhere within the range limits stated in Table 1.
- Span must be greater than or equal to the minimum span stated in Table 1

#### Output (Analog Current and Digital Data)

Two wire 4~20mA , Digital process value superimposed on 4~20mA signal, available to any host that conforms to the HART protocol

#### Power Supply & Load Requirement

External power supply required.

Transmitters operate on 11.9 to 45 V dc.

With 250 ohm load, 17.4 Vdc power supply is required With 24 Vdc Supply, up to a 550 ohm load can be used

Max. Loop Resistance =  $(E - 11.9) / 0.022$   
(E = Power Supply Voltage)

#### Supply Voltage

11.9 to 45 Vdc for operation

17.4 to 45 Vdc for HART Communications

#### Loop Load

0 to 1500  $\Omega$  for Operation

250 to 550  $\Omega$  for HART Communications

#### Ambient Humidity Limits

5% ~ 100%RH (Relative Humidity)

#### Ambient Temperature Limits

- 40°C ~ 85°C (without condensing for ATT2100)
- 20°C ~ 85°C (without condensing for ATT2200)
- 30°C ~ 80°C (with LCD module)

#### Storage Temperature

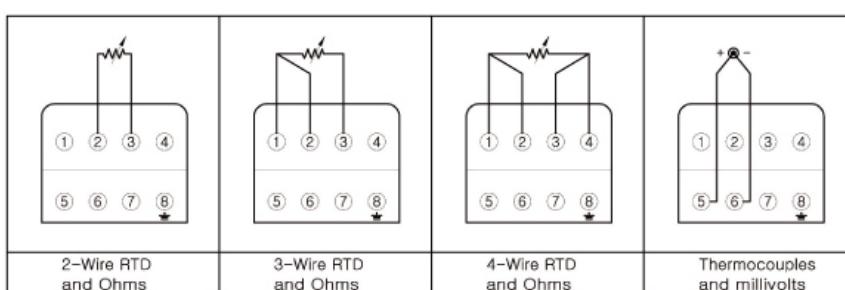
-40°C ~ 85°C (without condensing)

-20°C ~ 85°C (without condensing for ATT2200)

#### Isolation

Input / output isolated to 500Vrms (707 Vdc)

## ATT2200 Transmitter Field Wiring and Sensor Wiring Diagrams



## Physical Specifications

### Electrical connections

1/2-14 NPT conduit with M3.5 Screw Terminals

### Materials of Construction

Electronics Housing : Low-copper aluminum

Flameproof and waterproof (IP67)

Paint : Epoxy-Polyester or Polyurethane

Cover O-ring : Buna-N

Mounting Bracket : 2-inch Pipe, 304 SST,

Painted Carbon Steel with 304 SST U-bolt

Nameplate : 304 SST

### Weight

1.2 kg below (excluding options)

## Hazardous Location Certifications (option)

### KOSHA Approvals

(KOSHA: Korea Occupational Safety & Health Agency)

#### K1 Code :

Flameproof for Class I, Zone 1 : Ex d IIC T6, IP67

Ambient Temperature : -20 to 60 °C

Power Supply : Max. 45 Vdc

Output : 4 to 20 mA + HART, Max. 22 mA

### KT Certification

(KT: Korea Testing Laboratory)

#### K2 Code :

Intrinsic Safety: Ex ia IIC T5

Ambient Temperature : -20 to 60°C

Entity Parameter : Umax = 40Vdc,

I<sub>max</sub> = 165mA, max = 0.9W

### FM (Factory Mutual explosion proof) Approvals

#### F1 Code :

Explosion proof for Class I, Division 1

Groups A, B, C and D

Dust-ignition proof for Class II, Division 1,

Groups E, F and G

Dust-ignition proof for Class II, Division 1

"T6, see instruction for temperature code if process temperature above 85°C"

Ambient Temperature : -20 to 60°C

Enclosure: indoors and outdoors, NEMA Type 4X

Conduit seal required within 18" for Group A only.

Nonincendive for Class I, Division 2,

Groups A, B, C & D; Class II, Division 2,

Groups E, F & G; and Class III, Division 1,

Temperature Code T4

Ambient Temperature : -20 to 60°C

Enclosure: indoors and outdoors, NEMA Type 4X

### ATEX Approvals

#### E1 Code :

ATEX Certificate number : KEMA08ATEX

CE 0344 Ex II 2 G Ex d IIC T6, T5 or T4

Operating Temperature: -20°C ≤ Tamb ≤ +60°C

T6 for process ≤ 85°C; T5 for process ≤ 100°C

T4 for process ≤ 135°C

## EMC Conformity Standards

| a)EMI(Emission) – EN50081-2:1993    |   |   |   |                      |
|-------------------------------------|---|---|---|----------------------|
|                                     | TestItem  | FrequencyRange  | Basic Standard                          |                      |
| 1                                   | Applicable Electromagnetic Radiation Disturbance                    | 30~1000MHz  | EN55011:1988 (Class A Group 1)          |                      |
| b)ForEMS(Immunity) – EN50082-2:1995 |   |   |   |                      |
|                                     | TestItem  | Test Specification                                      | Basic Standard                          | Performance Criteria |
| 1                                   | Electrostatic Discharge   | ± 4 KV (contact)<br>±8KV(air)                           | EN61000-4-2 : 1995 A<br>+A1 : 1998      | A                    |
| 2                                   | Radio Frequency Electromagnetic Field Amplitude Modulated           | 80 MHz ~ 1GHz<br>1KV,80%AM                              | EN61000-4-3 : 1996 A<br>ENV50204 : 1995 | A                    |
| 3                                   | Radio Frequency Electromagnetic Field Pulse Modulated               | 900 MHz ±5MHz, A<br>10V/m , 200Hz,<br>50% Duty Cycle PM |   | A                    |
| 4                                   | Electrical Fast Transients /BurstImmunity                           | ±2KV (power line)<br>5KHz / 15mS / 1minute              | EN61000-4-4:1995A                       | A                    |
| 5                                   | Immunity to Conducted Disturbance Induced by Radio Frequency Fields | 150KHz ~ 80MHz<br>10V/m,80%AM(1KHz)                     | EN61000-4-6:1995A                       | A                    |

## Smart Temperature Transmitter

# ATT 2100/2200

## General Specifications

### 1. Temperature Sensor Range & Accuracy

(Table 1)

| Sensor Type   | Sensor Reference               | Input Range    | Minimum Span | Digital Accuracy | D/A Accuracy Of Span |
|---|--------------------------------|----------------|--------------|------------------|----------------------|
| <b>2W, 3W, 4Wire RTD</b>  |                                |                |              |                  |                      |
| Pt-100  | KSC1603-1991<br>(a=0.00385)DIN | 200 ~ 650°C    | 15°C         | ±0.17°C          | ±0.03°C              |
| Pt-100  | KSC1604-1981<br>(a=0.00391)    | 200 ~ 500°C    |              | ±0.16°C          |                      |
| <b>Thermocouple</b>   |                                |                |              |                  |                      |
| NIST Type B   | KSC1602-1982                   | 100 ~ 1,820°C  | 25°C         | ±0.77°C          | ±0.03°C              |
| NIST Type E   |                                | -200 ~ 1,000°C |              | ±0.20°C          |                      |
| NIST Type J   |                                | -200 ~ 1,200°C |              | ±0.25°C          |                      |
| NIST Type K   |                                | -200 ~ 1,350°C |              | ±0.35°C          |                      |
| NIST Type N   |                                | -200 ~ 1,300°C |              | ±0.40°C          |                      |
| NIST Type R   |                                | 0 ~ 1,760°C    |              | ±0.60°C          |                      |
| NIST Type S   |                                | 0 ~ 1,740°C    |              | ±0.50°C          |                      |
| NIST Type T   |                                | -200 ~ 400°C   |              | ±0.25°C          |                      |
| Millivolt Input   |                                | -10 ~ 75mV     | 2mV          | ±0.012mV         |                      |
| Ohm Input   |                                | 0 ~ 430Ω       | 20Ω          | ±0.35Ω           |                      |
| (Note) 1) RTD input : a=0.00385 : KS, JIS, DIN, IEC, a=0.00391 : US.<br>2) Thermocouple input : KSC 1602-1982, JISC 1602-1981, ANSI MC96.1-1982 |                                |                |              |                  |                      |

| Ambient Temperature Effects (per1°C change in Ambient temperature) |                      |   |  |  |                |  |
|--|----------------------|---|--|--|----------------|--|
| Sensor Type  |                      | Digital Accuracy  |  |  | D/A effect per |  |
| RTD<br>2w,3w,4-Wire  | Pt 100 (a=0.00385)   | 0.003°C   |  |  | 0.002% of Span |  |
|  | Pt 100 (a=0.003916)  |   |  |  |                |  |
| Thermocouple   | NIST Type B          | 0.046°C   |  |  |                |  |
|  | NIST Type E, J, K, N | 0.005°C+0.00054% of reading                             |  |  |                |  |
|  | NIST Type R, S, T    | 0.015°C If reading<br>0.021°C~0.0032% of reading if not |  |  |                |  |
|  |                      |   |  |  |                |  |

### 2. Electrical Specifications

|                      |                        |               |                   |
|----------------------|------------------------|---------------|-------------------|
| Power Supply         | 11.9 ~ 45Vdc           | Output Signal | 4 ~ 20 mA/HART    |
| HART loop resistance | 250 ~ 550 Ohm (24 Vdc) | Isolation     | 500 Vrms (707 DC) |

### 3. Performance Specifications

|                      |  |                           |                   |
|----------------------|--|---------------------------|-------------------|
| Accuracy             | Refer to item No.1                             | Operating Temp.           | -40 ~ +85°C       |
| Stability for 2 year | ±0.1% of Reading or 0.1°C whichever is greater | LCD Meter Operating Temp. | -30 ~ +80°C       |
| Ambient Temp. Effect | ±0.05% of Span/10°C                            | Humidity Limits           | 5% ~ 98% RH       |
| Repeatability        | ±0.05% of Span                                 | Power Supply Effect       | ±0.005% of Span/V |

### 4. Physical Specifications (for ATT 2100)

|                        |                   |                                |                    |
|------------------------|-------------------|--------------------------------|--------------------|
| Electrical Connections | 1/2-14NPT(w/M3.5) | Weight(excluding Option Items) | 1.5Kg below        |
| Electronics Housing    | Aluminum          | 2" Pipe Stanchion Type bracket | Angle or Flat Type |
| O-rings                | Buna-N            | Housing Class                  | Waterproof (IP67)  |

### 5. Hazardous Location Certifications-Option (for ATT 2100)

| Korea Standards Approval   | Overseas Standards Approval                              |
|--|--|
| Flame proof Approval:Exd IIC T6 (KOSHA)<br>Intrinsic Safety Approval:Exia IIC T5 (KTL) | FM Explosion proof Approval<br>ATEX Flame proof Approval |



## Ordering Information

| MODEL NO.  | Code | Description  |                       |                         |
|--|------|--|-----------------------|-------------------------|
| ATT2100  | S    | Single Element                                     |                       |                         |
|  | *D   | Dual Elements                                      |                       |                         |
| Housing Materials and<br>Electrical Connection Size          | 1    | 1/2-14NPT  | Epoxy Coated-Aluminum |                         |
|  | 2    | G1/2   | Epoxy Coated-Aluminum |                         |
|  | X    | Special  |                       |                         |
| Hazardous Locations<br>Certifications                        | K0   | Mater Standard(Waterproof : IP67)                  |                       |                         |
|  | K1   | KOSHA Flameproof Approval : ExdIIC T6.             |                       |                         |
|  | K2   | KTL Intrinsic Safety Approval : ExiaIIIC T5        |                       |                         |
|  | *E1  | CENELEC(KEMA) Flame proof                          |                       |                         |
|  | *E2  | CENELEC(KEMA) Intrinsic Safety                     |                       |                         |
|  | F1   | FM Explosion proof                                 |                       |                         |
|  | *F2  | FM Intrinsic Safety                                | LP                    | Lighting Protector      |
| Local Indicator (Meter)<br>Temperature Sensor,<br>Thermowell | M1   | LCD Indicator                                      | ET                    | External Terminal Block |
|  | C7   | Custom Calibration                                 |                       |                         |
|  | BA   | Stainless Steel Bracket(Angle type) with SST Bolts |                       |                         |
|  | BF   | Stainless Steel Bracket(Flat type) with SST Bolts  |                       |                         |
|  | X1   | Assembly Option(Element/Well)                      |                       |                         |

Example : ATT2100-S-1-K1-M1

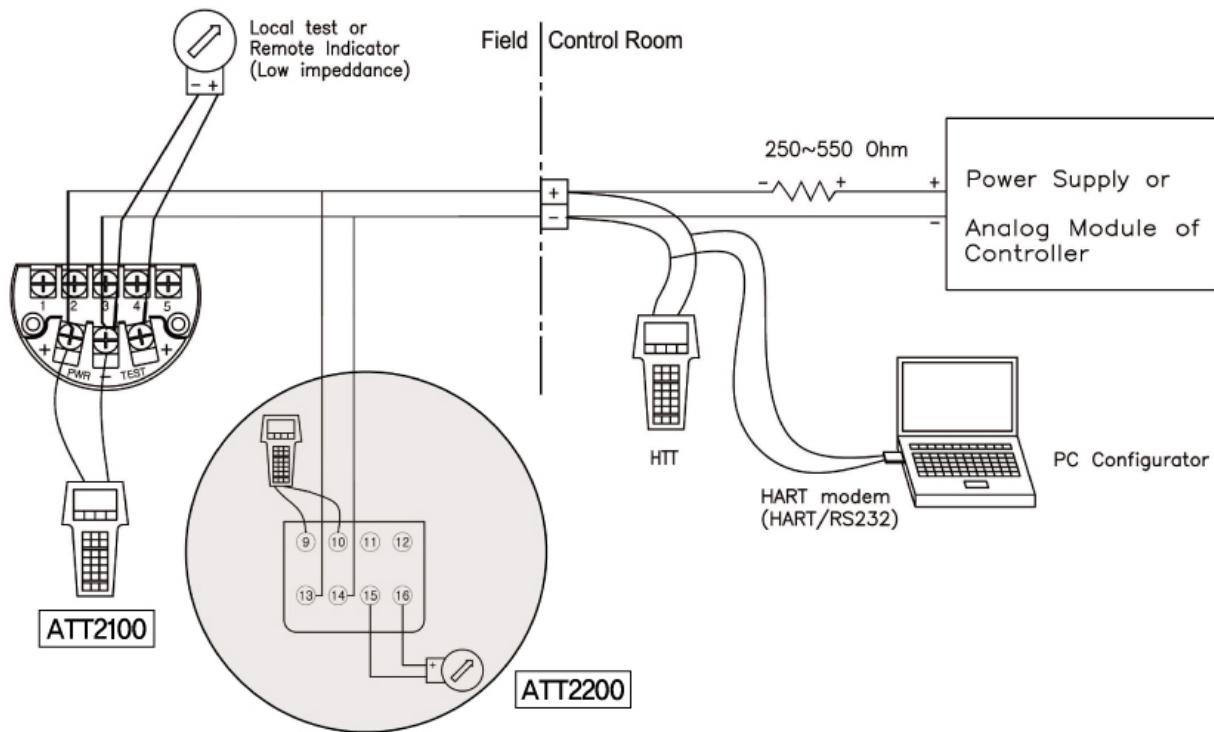
Note : Request to manufacturer for items marked " \* " before order.

| MODEL NO.                             | Code | Description  |  |  |
|---------------------------------------|------|--|--|--|
| ATT2200                               | S    | Single Element   |  |  |
|                                       | *D   | Dual Element (Special Order, Request to manufacturer if necessary) |  |  |
| Housing Materials                     | 1    | Plastic  |  |  |
|                                       | X    | Special  |  |  |
| Hazardous Locations<br>Certifications | K0   | Mater Standard   |  |  |
|                                       | *K2  | KTL Intrinsic Safety Approval : Exia IIC T5                        |  |  |
| Connection Type                       | L2   | Two Wires  |  |  |
|                                       | L3   | Three Wires  |  |  |
|                                       | L4   | Four Wires   |  |  |
| Sensor Type                           | C1   | Custom Calibration   |  |  |
|                                       | R1   | RTD (Pt 100 ohm)   |  |  |
|                                       | R2   | Resistor   |  |  |
|                                       | M1   | Milli-volt   |  |  |
|                                       | TM   | Thermocouple Type (X : B,E,J,K,N,R,S,T)                            |  |  |
| Sensor Fail Mode                      | D    | Downscale  |  |  |
|                                       | U    | Upscale  |  |  |

Example : ATT2200-S1-K0-W2-R1-D

Note : Request to manufacturer for item " \* "

## Connection Diagram of Signal, Power, HHT for Transmitter



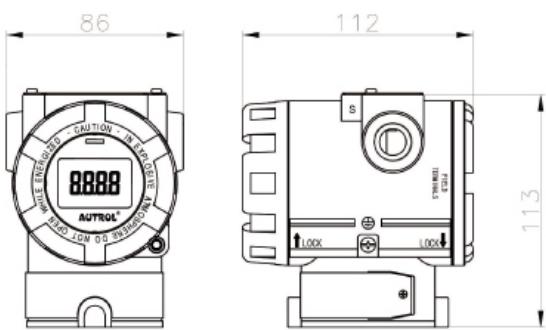
1. HHT(HART Communicator) or PC Configurator may connected at any termination point in the signal loop.
2. HART Communication requires a loop resistance between 250 and 550 ohm @ 24 Vdc
3. Transmitter operates on 11.9 to 45.0 Vdc transmitter terminal voltage.

### [Applied Power]

- \* 11.9 ~ 45.0 Vdc for General Operation
- \* 17.4 ~ 45.0 Vdc for HART Communication

## Dimensions of Transmitter(mm)

ATT2100



ATT2200

