

AUTROL®

HART
COMMUNICATION PROTOCOL



CE

Ex

FM
APPROVED

CSA®

PG

Kepic

GOST-R mark

NP
NON-PERMITTING

Smart Pressure Transmitter

for Differential / Gauge / Absolute Pressure Measurement



MODEL
APT 3100

www.autrol.com

Duon System Co., Ltd.

Smart Pressure Transmitter

APT 3100



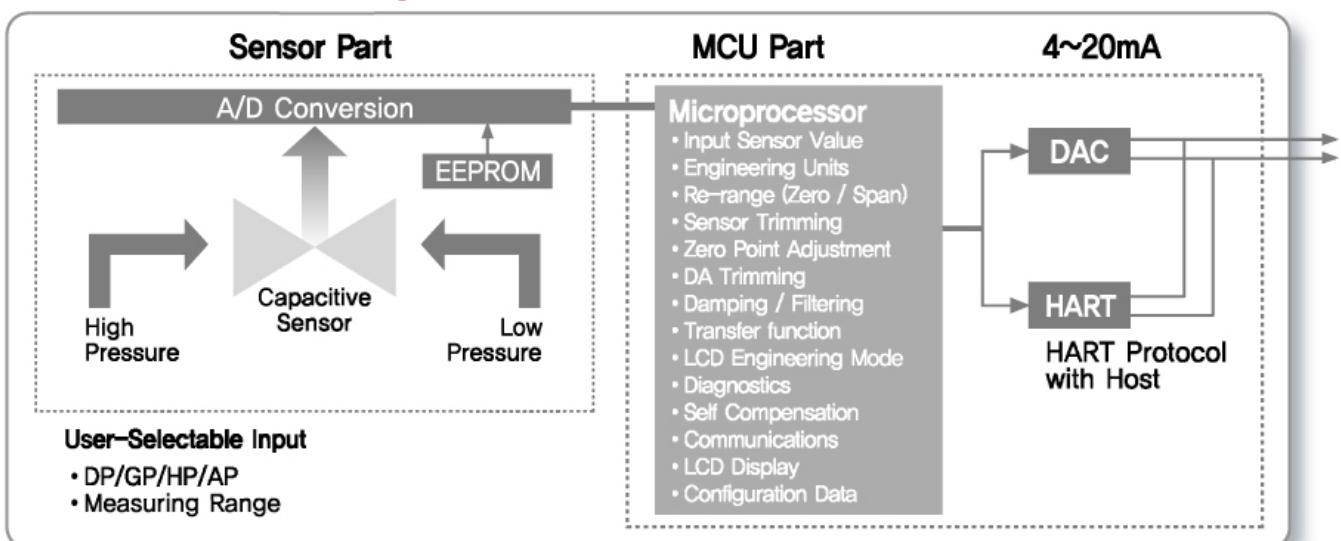
Function

- Flexible Sensor Input : DP, GP, AP, Vacuum
- Various Output : 4~20mA , Digital Signals
- Setting Various Parameters : Zero/Span, Trim, Unit, Fail-mode, etc.
- Self Diagnostic Function : Sensor, Memory A/D Converter, Power, etc
- Digital Communication with HART protocol
- Explosion-proof Approval & Intrinsic Safety Approval : KOSHA, KTL, CSA, FM, ATEX, GOST

Description of Product

The APT3100 Smart Pressure Transmitter is a micro processor-based high performance transmitter, which has flexible pressure calibration and output, automatic compensation of ambient temperature and process variable, configuration of various parameters, communication with HART protocol. The application is very various, as measuring pressure, flow and level by application method. All data of sensor is to be input, modified and stored in EEPROM.

Functional Block Diagram



* Subject to change without notice

Features

- Superior Performance
 - High Reference Accuracy : $\pm 0.075\%$ of Calibrated Span
(The option : $\pm 0.04\%$ of Calibrated Span)
 - Long-Term Stability
 - High Rangeability (100 : 1)
- Flexibility
 - Data Configuration with HART Configurator
 - Zero Point Adjustment
- Reliability
 - Continuous Self-Diagnostic Function
 - Automatic Ambient Temperature Compensation
 - Fail-mode Process Function
 - EEPROM Write Protection
 - CE EMC Conformity Standards
(EN50081-2, EN50082-2)

Transmitter Description

Electronics Module

The Electronics module consists of a circuit board sealed in an enclosure.

There are a MCU module, an analog module, a LCD module and a terminal module in a transmitter.

The MCU module acquires the digital value from the analog module and apply correction coefficients selected from EEPROM.

The output section of the MCU module converts the digital signal to a 4~20 mA output.

The MCU module communicates with the HART-based Configurator or Control Systems such as DCS.

The Power section of MCU module have a DC-to-DC Power conversion circuit and an Input/output isolation circuit.

An optional LCD module plugs into the MCU module and displays the digital output in user-configured unit.

Sensor Inputs

The model APT3100-D, G, H is available in a differential pressure sensor of a capacitance type. The capacitance pressure sensor measures differential and gauge pressure and is commonly used in flow and level applications. Both sides in

the capacitance sensor transmit process pressure from the process isolators to the sensor.

The model APT3100-A is available in a absolute pressure sensor of a piezo-resistive type and measures absolute pressure.

The sensor module converts the capacitance or the resistance to the digital value. The MCU module calculates the process pressure based on the digital value.

The sensor modules include the following features

- 0.075% accuracy—the most accurate sensor in the industry.
- The software of the transmitter compensates for the thermal effects, improving performance.
- Precise Input Compensation during operation is achieved with temperature and pressure correction coefficients that are characterized over the range the transmitter and stored in the sensor module EEPROM memory.
- EEPROM stores sensor information and correction coefficients separately from MCU module, allowing for easy repair, reconfiguration and replacement.

Basic Setup

APT3100 Pressure transmitter can be easily configured from any host that support the HART protocol.

- Operational Parameters.
- 4~20mA Points (Zero/Span)
- Engineering Units
- Damping Time : 0.25~60 sec
- Tag : 8 alphanumeric characters
- Descriptor : 16 characters
- Message : 32 characters
- Date : day/month/year

Calibration and Trimming

- Lower/Upper Range (zero/span)
- Sensor Zero Trimming
- Zero Point Adjustment
- DAC Output Trimming
- Transfer Function
- Self-Compensation

Self-Diagnosis and Others

- CPU & Analog Module Fault Detection
- Communication Error
- Fail-mode Handling
- LCD Indication
- Temperature Measurement of Sensor Module

Smart Pressure Transmitter

APT 3100

Function

Range and Sensor Limits

- Refer to Table 1

Zero and Span Adjustment Limits

- Zero and span values can be set anywhere within the range limits stated in Table 1.
- Span must be greater than or equal to the minimum span stated in Table 1

Output (Analog Current and Digital Data)

- Two wire 4~20mA
- user-configurable for linear or square root output, digital process value superimposed on 4~20mA signal, available to any host that conforms to the HART protocol

Power Supply & Load Requirement

- External power supply required.

Transmitters operate on 11.9 to 45 V dc.
* 250 ohm load – 17.4 Vdc
* up to a 550 ohm load – 24 Vdc
Max. Loop Resistance = (E – 11.9) / 0.022
(E = Power Supply Voltage)

- Supply Voltage

11.9 ~ 45 Vdc – operation
17.4 ~ 45 Vdc – HART Communications

- Loop Load

0 ~ 1500 ohm – Operation
250 ~ 550 ohm – HART Communications

EMC Conformity Standards

- EMI (Emission) – EN50081-2:1993
- EMS (Immunity) – EN50082-2:1995

Update Time and Turn-On Time

- Update Time : 0.12 seconds
- Turn-On Time : 3 seconds

Failure Mode

- Fail High : Current \geq 21.1 mA
- Fail Low : Current \leq 3.78 mA

Storage Temperature

- -40°C to 85°C (without condensing)
- Process Temperature Limits

(Range codes and approval codes may effect limits)

• -40°C to 120°C (-40 to 248°F)

Isolation

- Input/output isolated to 500Vrms (707 Vdc)

Working Pressure Limits (silicone oil)

- Model DP & GP 0 ~ 13.79 MPa – # 3~8
- Model GP 0 ~ 80.00 MPa – # 9
0 ~ 80.00 MPa – # 0
- Model HP 0 ~ 31.02 MPa – # 4~7
- Model AP 0 ~ 700 KPa – # 4
0 ~ 4000 KPa – # 5
0 ~ 7000 KPa – # 6

Hydrostatic Test Pressure

- Model DP 3000 psi (20.7 MPa)
- Model HP 6750 psi (46.5 MPa)
- Model GP 2000 psi (13.8 MPa) – # 3~8
11600 psi (80 MPa) – # 9
11600 psi (80 MPa) – # 0
- Model AP 101.5 psi (700 KPa) – # 4
580 psi (4000 KPa) – # 5
1015psi (7000 KPa) – # 6

Burst Pressure

- Model DP,GP & HP –10000 psi (68.9MPa)
- Model AP – 2000 psi (13.8MPa)

5 Digit LCD

- Express all pressure unit and flow unit.
- Use 5 digit.
- Select decimal place (0 to 4)



Function

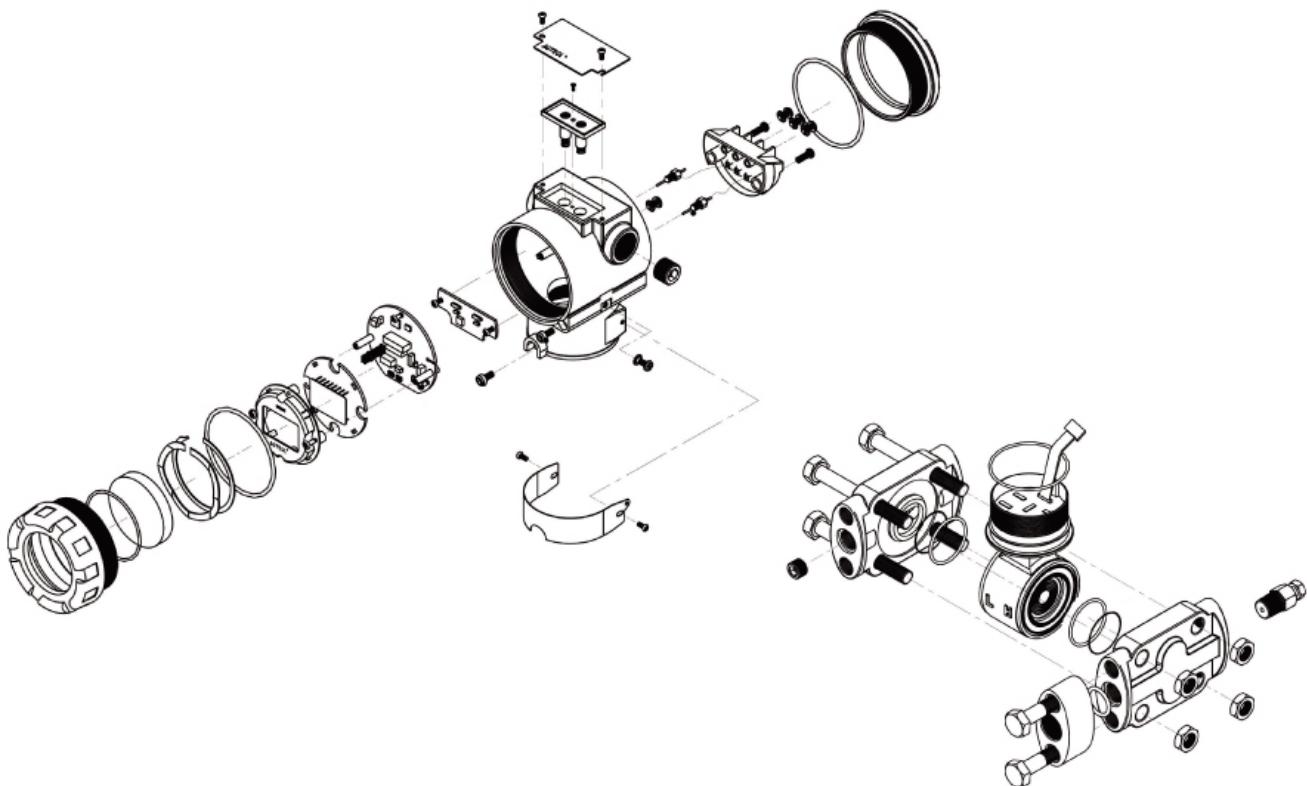
Change main parameter by Button

- Change Unit
- Change Upper range value
- Change Lower range value
- Change the Damping Second
- Select the Decimal Place
- Zero Trim
- Zero Adjustment



Moving within Menu : Zero
Moving to below Menu : Span
Moving Top Menu : Zero+Span

Exploded drawing of APT3100



Physical Specifications

Wetted Materials

- Isolating Diaphragms – 316L SST, Monel, Tantalum, HAST-C
- Drain/Vent Valves – 316 SST, HAST-C
- Flanges and Adapters – 316 SST, HAST-C
- O-ring – Viton, PTFE

Non-wetted materials

- Fill Fluid – Silicone oil or Inert fill
- Bolts – Stainless Steel
- Electronics Housing – Aluminum, Flameproof and Waterproof (IP67)
- Cover O-ring – Buna-N
- Paint – Epoxy-Polyester or Polyurethane
- Mounting Bracket – 2-inch Pipe, 304 SST, Painted Carbon Steel with 304 SST U-bolt
- Nameplate – 304 SST

Electrical connections

- 1/2-14 NPT conduit with M4 Screw Terminals

Process Connections

- 1/4-18 NPT on 2.126 inch (54.0mm) centers on flanges for Standard
 - 1/2-14 NPT on Process Adapter (option)
- * Refer to drawing in the last page

Weight

- 3.9kg (excluding options)

Hazardous Location Certifications (option)

CSA(Canadian Standards Association) Approvals

C1 Code :

"SEAL NOT REQUIRED"

Explosion proof for Class I, Division 1,
Groups A, B, C & D

Dust-ignition proof for Class II, Division 1,
Groups E, F & G ; Class III

Flameproof for Class I, Zone 1 : Ex d IIC
"T6, See Instruction for temperature code
if process temperature above 85°C s"

Class I, Division 2, Groups A, B, C, D ;
Class II, Division 2, Groups E, F, G ;
Class III T4

Nonsparking Equipment for Class I Zone 2 :
Ex nA IIC T4

Enclosure : Type 4x, IP66

Power Supply : 11.9 to 42 Vdc Max.

Output Signal : 4 to 20 mA + HART

Ambient Temp. : -20 to 60°C

KOSHA Approvals

(Korea Occupational Safety & Health Agency)

K1 Code :

Flameproof for Class I, Zone 1 : Ex d IIC T6, IP67

Ambient Temperature : -20 to 60°C

Max. Process Temperature : 80°C

Power Supply : Max. 45 Vdc

Output : 4 to 20 mA + HART, Max. 22 mA

KTL Certification (KTL: Korea Testing Laboratory)

K2 Code :

Intrinsic Safety: Ex ia IIC T5

Ambient Temperature : -20 to 60°C

Max. Process Temperature : Max. 100°C

Entity Parameter : Umax = 40Vdc, Imax = 165mA,
Pmax = 0.9W

FM (Factory Mutual explosion proof) Approvals

F1 Code :

Explosion proof for Class I, Division 1

Groups A, B, C and D

Dust-ignition proof for Class II, Division 1,
Groups E, F and G

Dust-ignition proof for Class II, Division 1

"T6, see instruction for temperature code if process
temperature above 85°C"

Ambient Temperature : -20 to 60°C

Enclosure: indoors and outdoors, NEMA Type 4X

Conduit seal required within 18" for Group A only.

Nonincendive for Class I, Division 2, Groups A, B, C & D;
Class II, Division 2, Groups E, F & G; and Class III,
Division 1,

Temperature Code T4

Ambient Temperature : -20 to 60°C

Enclosure : indoors and outdoors, NEMA Type 4X

ATEX Approvals

E1 Code :

ATEX Certificate number : KEMA08ATEX0103

CE 0344 II 2 G Ex d IIC T6, T5 or T4

Operating Temperature: -20°C ≤ Tamb ≤ +60°C

T6 for process ≤ 85°C; T5 for process ≤ 100°C

T4 for process ≤ 135°C

Easy installation regardless fluid line conditions

APT 3100 MP Option

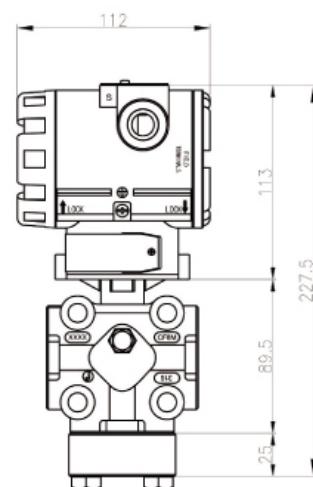
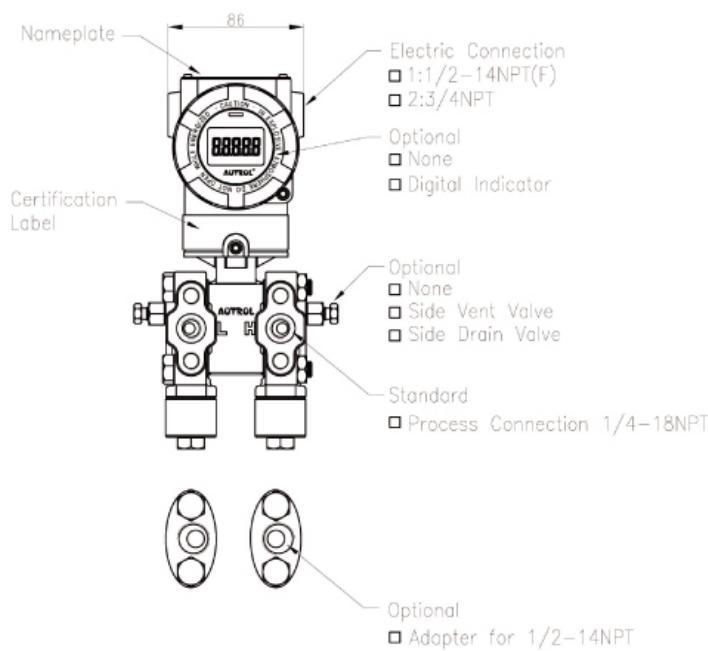


Advantage

Thus, conventionally, in the case where the pressure transmitter should be vertically installed irrespective of the orientation of the fluid inflow lines, modified flanges are required in addition to the basic flanges. As a result, the modified flanges must be additionally provided.

Multi-planar pressure transmitter has been made in an effort to solve the problems occurring in the related art, and an object of this multi planar is to provide a pressure transmitter, capable of being vertically installed without separate adaptor or various types of brackets regardless of the position of each fluid inflow line.

Dimension



Smart Totalizing Flow Transmitter

APT 3100F

Description

APT3100F is added the totalizing function in APT3100 transmitter. So it is available to check the flow rate and totalizing flow.

- Measuring & Express Flow rate and Totalizing flow
- Pulse output by accumulation of totalizing flow
- APT3100F measures the flow rate by using differential pressure so it is not compensated the temperature and static pressure

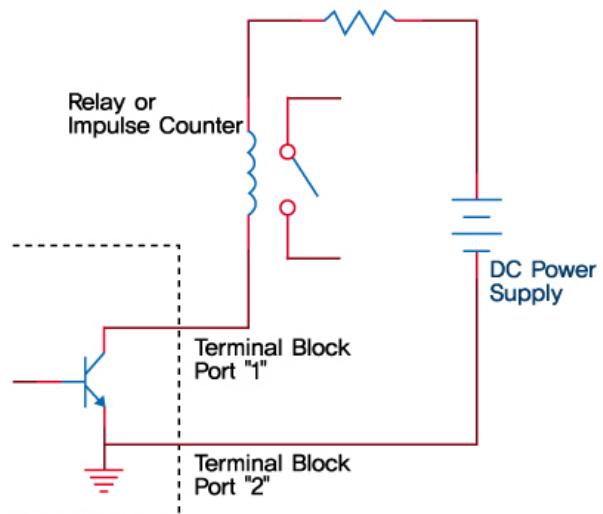
External Appearance

APT3100F is same shape with APT3100 but the terminal block is different.



- 1: Pulse out +
2: Pulse out -

Wiring



In the case of connecting with Relay or Counter.

Pulse specification

- Scaled Pulse : A Single pulse is output for a specified flow amount.
- Pulse Width : 10ms, 50ms, 100ms selectable (Negative going pulse)
- Duty Cycle : 49 Pulse/sec. Max.
- Output Type : Open Collector, 30V, 500mA Max.



The picture of STT 20(Autrol configuration program)

Smart Pressure Transmitter

APT 3100

General Specifications

(Rangeability : #2=20:1 / #3=50:1 / 4~0=100:1)

1. APT3100 Pressure Sensor Range & URL

⟨Table 1⟩

Range Code	DP/GP/HP					AP	
	Calibrated Span (KPa)	Upper Range (URL) (KPa)	Lower Range (LRL) (KPa)			Calibrated Span (KPa)	Range (KPa)
			D.P	G.P	H.P		
2	0.075 ~ 1.5	1.5	-1.5	-1.5	NA	NA	NA
3	0.15 ~ 7.5	7.5	-7.5	-7.5	NA	NA	NA
4	0.373 ~ 37.3	37.3	-37.3	-37.3	-37.3	2 ~ 250	0 ~ 250
5	1,865 ~ 186.5	186.5	-186.5	-100	-186.5	10 ~ 1500	0 ~ 1500
6	6.9 ~ 690	690	-690	-100	-690	20 ~ 2500	0 ~ 2500
7	20.68 ~ 2068	2068	-2068	-100	-2068	NA	NA
8	68.95 ~ 6895	6895	-6895	-100	NA	NA	NA
9	206.8 ~ 20680	20680	NA	-100	NA	NA	NA
0	413.7 ~ 41370	41370	NA	-100	NA	NA	NA

Range Code	KPa	Kg/cm ²	bar	psi	inH2O@4°C	mmH2O@4°C	inHg@0°C
2	1.5	0.015	0.015	0.217	6	152	0.442
3	7.5	0.076	0.075	1.087	30	765	2.215
4	37.3	0.38	0.373	5.410	149	3804	11.014
5	186.5	1.902	1.865	27.049	749	19018	55.072
6	690	7.036	6.900	100.073	2773	70361	203.750
7	2068	21.088	20.680	299.930	8310	210878	610.660
8	6895	70.309	68.950	1000.009	27708	703097	2036.025
9	20680	210.876	206.800	2999.303	83105	2108781	6106.597
0	41370	421.856	413.700	6000.211	166085	4218566	12216.550

2. Electrical Specifications

Power Supply	11.9 ~ 45 Vdc	Output Signal	4 ~ 20 mA dc / HART
HART loop resistance	250 ~ 550 ohm	Isolation	500 Vrms (707 Vdc)

3. Performance Specifications

Reference Accuracy	$\pm 0.075\%$ of Span ($0.1\text{URL} \leq \text{Span} \leq \text{URL}$)	Ambient Temperature	-40 ~ +85°C
	$\pm [0.025+0.005(\text{URL}/\text{Span})]\%$ of Span ($0.01\text{URL} \leq \text{Span} < 0.1\text{URL}$)	LCD Meter Ambient Temp.	-30 ~ +80°C
Ambient Temp. Effect	$\pm [0.019\%\text{URL}+0.125\% \text{Span}] / 28^\circ\text{C}$	Humidity Limits	5% ~ 100% RH
Stability	$\pm 0.125\% \text{URL}$ for 12 Months	Process Temperature Limits	-40°C ~ +120°C
Static Pressure Effects	$\pm 0.1\%$ of URL per 7MPa (Zero Error) $\pm 0.2\%$ of Reading per 7Mpa (Span Error)	Power Supply Effects	$\pm 0.005\%$ of Span per Volt
		Mounting Position Effects	Zero Shift up to 350Pa No Span Effect

4. Physical Specifications

Isolating Diaphragm	316L SST	Process Connection Size	1/4 ~ 18 NPT
Drain & Vent Valve	316 SST	(Adapter - Option)	1/2 ~ 14 NPT
Flange & Adapter	316 SST	Electrical Connections	1/2 ~ 14 NPT with M4
O-ring	Viton, PTFE	Weight (excluding Option Items)	3.9 Kg
Electronic Housing	Aluminum (Option : SST)	2" Pipe Stanchion Type bracket	Angle or Flat type
Bolts & Bolting Flange	304 SST	Housing Class	Waterproof (IP67), 4X, IP66

5. Hazardous Location Certifications (option)

Korea Standards Approval	Overseas Standards Approval
Flame proof Approval : Exd IIC T6 (KOSHA) Intrinsic Safety Approval : Exia IIC T5 (KTL)	CSA Explosion proof Approval FM Explosion proof Approval ATEX Flame proof Approval

Smart Pressure Transmitter

APT 3100

Ordering Information

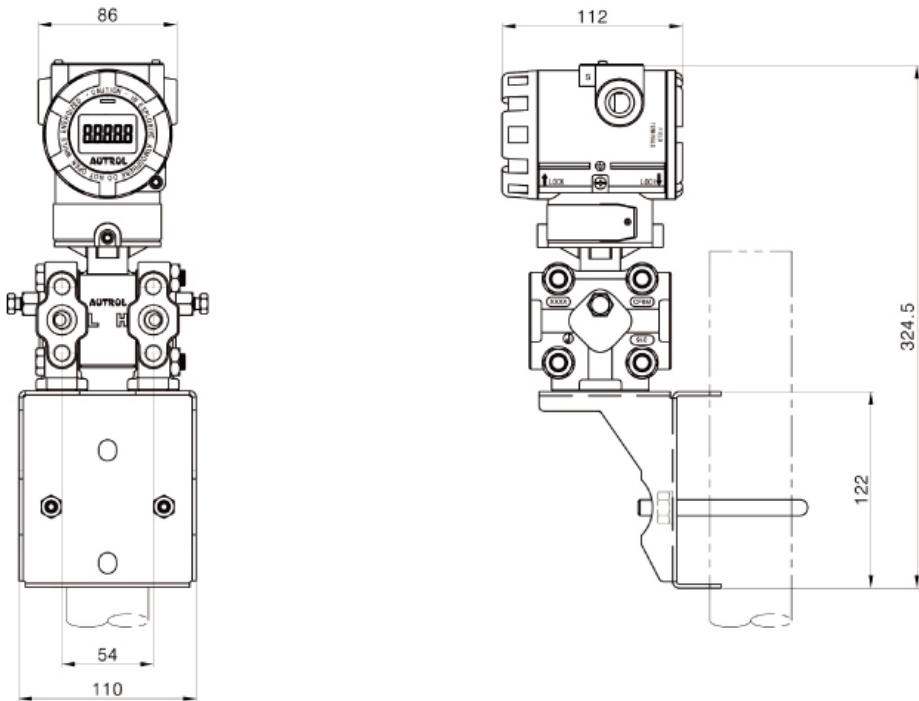
MODEL	Code	Description							
APT3100	-D	Differential Pressure Transmitter (Static Pressure 13.79 MPa / 2000psi)							
	F	Flow Transmitter (on the principle of Differential Pressure Use and only for Head)							
	-G	Gauge Pressure Transmitter							
	-H	Differential Pressure Transmitter for High Line Pressure (Static Pressure 31.02MPa / 4500psi)							
	-A	Absolute Pressure Transmitter							
Ranges		D / G / H				*AP			
		Calibrated Span Min. to Max	Lower Range Limit		Upper Range Limit	Range			
	2	0.075 ~ 1.5 KPa (0.302~6.022 inH2O)	APT3100-D -1.5 KPa (-6.022 inH2O)	APT3100-G -1.5 KPa (-6.022 inH2O)	APT3100-H NA	APT3100-A 1.5 KPa (6.022 inH2O)			
	3	0.15 ~ 7.5 KPa (0.6~30 inH2O)	-7.5 KPa (-30 inH2O)	-7.5 KPa (-30 inH2O)	-7.5 KPa (-30 inH2O)	7.5 KPa (30 inH2O)			
	4	0.373 ~ 37.3 KPa (1.5~150 inH2O)	-37.3 KPa (-150 inH2O)	-37.3 KPa (-150 inH2O)	-37.3 KPa (-150 inH2O)	37.3 KPa (150 inH2O)			
	5	1.865 ~ 186.5 KPa (7.5~750 inH2O)	-186.5 KPa (-750 inH2O)	-100KPa (-14.6 psi)	-186.5 KPa (-750 inH2O)	186.5 KPa (750 inH2O)			
	6	6.9 ~ 690 KPa (1~100 psi)	-690 KPa (-100 psi)	-100KPa (-14.6 psi)	-690 KPa (-100 psi)	690 KPa (100 psi)			
	7	20.68 ~ 2068 KPa (3~300 psi)	-2068 KPa (-300 psi)	-100KPa (-14.6 psi)	-2068 KPa (-300 psi)	2068 KPa (300 psi)			
	8	68.95 ~ 6895 KPa (10~1000 psi)	-6895 KPa (-1000 psi)	-100KPa (-14.6 psi)	NA	6895 KPa (1000 psi)			
	9	206.8 ~ 20680 KPa (30~3000 psi)	NA	-100KPa (-14.6 psi)	NA	20680 KPa (3000 psi)			
	0	413.7 ~ 41370 KPa (60~6000 psi)	NA	-100KPa (-14.6 psi)	NA	41370 KPa (6000 psi)			
Mounting Flange /Material	X	Special							
		Body	Vent Plug		Diaphragm				
	M11	316 SST	316 SST		316L SST				
	M12	316 SST	316 SST		HAST - C				
	M13	316 SST	316 SST		Monel				
	M14	316 SST	316 SST		Tantalum				
	M21	HAST - C	HAST - C		HAST - C				
	M22	HAST - C	HAST - C		Monel				
Hazardous Location Certifications	M23	HAST - C	HAST - C		Tantalum				
	K0	Maker Standard (Waterproof : IP67)		E1	ATEX(KEMA) Flameproof				
	K1	KOSHA Flame proof Approval : Ex d IIC T6		*E2	ATEX(KEMA) Intrinsic Safety				
	K2	KTL Intrinsic Safety Approval : Ex ia IIC T5		F1	FM Explosion proof				
	C1	CSA Explosion proof		*F2	FM Intrinsic Safety				
Fill Fluid	*C2	CSA Intrinsic Safety							
	1	Silicone	*2	Inert fill fluid					
	S	1/4 ~ 18 NPT (Standard)	O	1/2 ~ 14 NPT (Standard)	X	Special			
Process Connection	1	1/2~14NPT Epoxy-Polyester Painted Aluminum	2	G1/2 Epoxy-Polyester Painted Aluminum	X	Special			
Option	M1	LCD Indicator(5digit)	MP	Multi-Planar					
	W	SUS 304 Bolts and Nuts	LP	Lighting Protector					
	C6	Engineering Unit	ET	External Terminal Block					
	K	Oil Free Finish	F1	Side Vent / Drain Top					
	F2	Side Vent / Drain Bottom	2W	2 Way Manifold (SST)					
	3W	3 Way Manifold (SST)	5W	5 Way Manifold (SST)					
	BA	Stainless Steel Bracket (Angle type) with SST Bolts							
	BF	Stainless Steel Bracket (Flat type) with SST Bolts							
	ST	Stainless Steel Housing							
	T	Teflon O-Ring (Wetted Part)							

Example : APT3100-D5-M11-C1-1-S-1-M1-W-BA

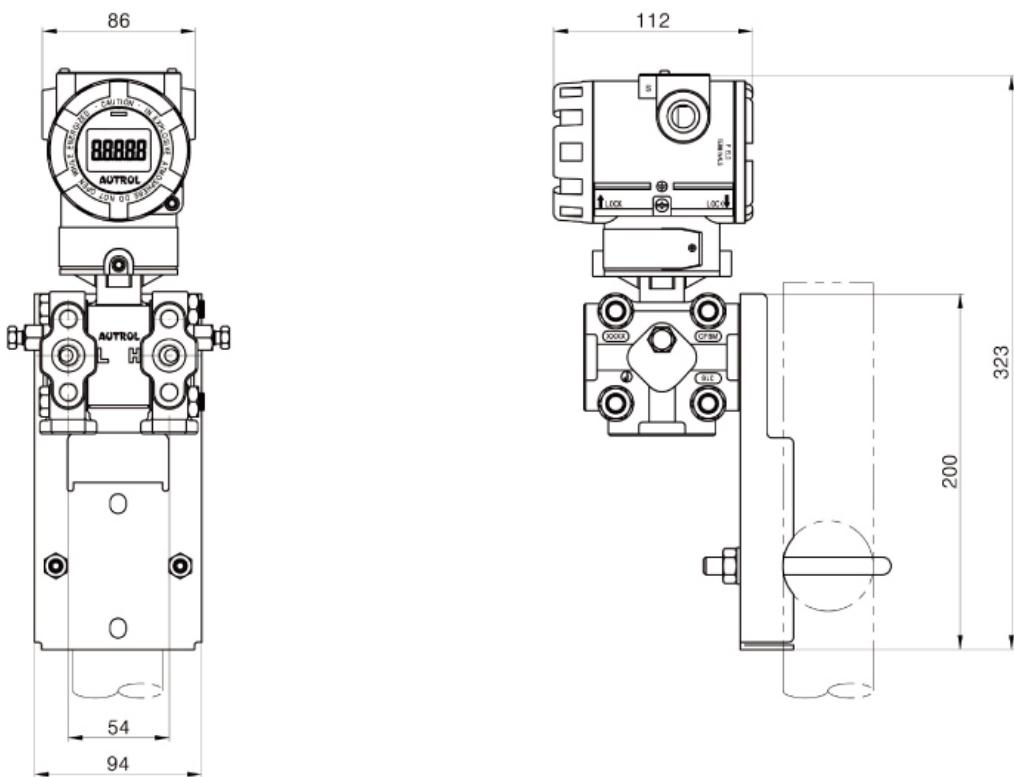
Note 1 : Request to manufacturer for Draft Range, Absolute (small pressure and vacuum) and Items marked " * " before order.

Installation with mounting bracket

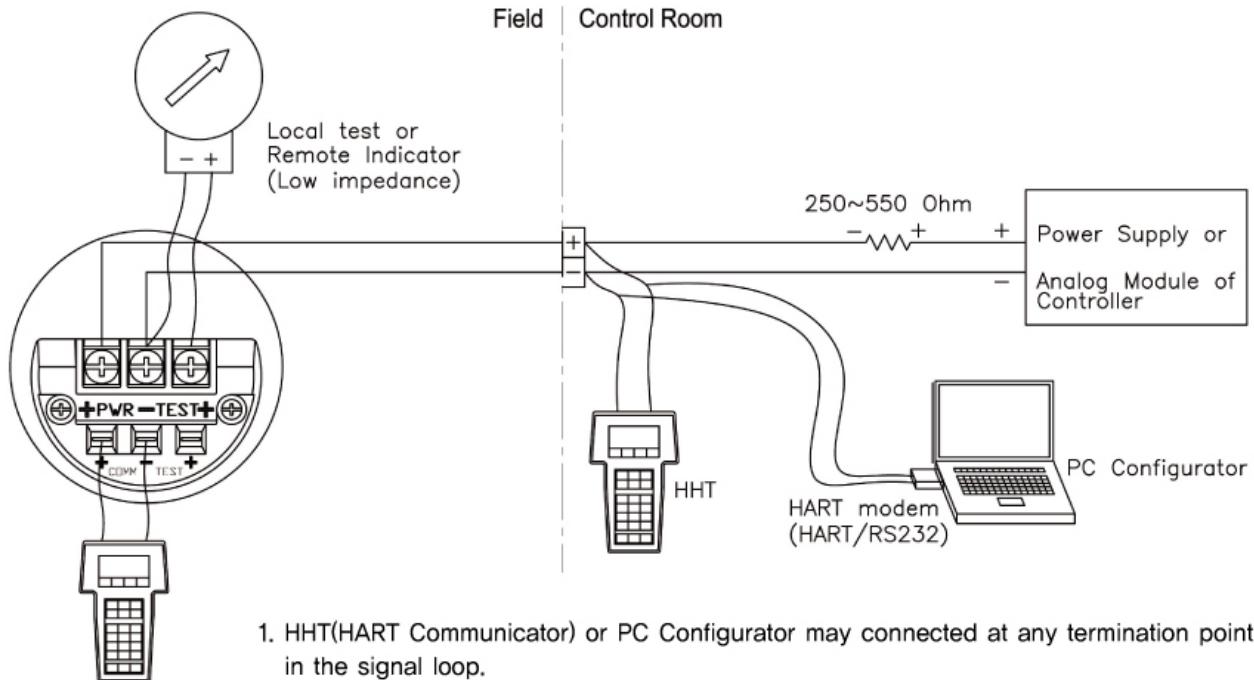
2" Pipe Mounting Bracket Model Angle Type



2" Pipe Mounting Bracket Model Flat Type



Connection Diagram of Signal, Power, HHT for Transmitter



1. HHT(HART Communicator) or PC Configurator may connected at any termination point in the signal loop.
2. HART Communication requires a loop resistance between 250 and 550 ohm @ 24 Vdc
3. Transmitter operates on 11.9 to 45.0 Vdc transmitter terminal voltage.
[Applied Power]
* 11.9 ~ 45.0 Vdc for General Operation
* 17.4 ~ 45.0 Vdc for HART Communication

Dimensions of Transmitter(mm)

